

Work Order ID 114705

May-08-14 7:41:58 AM

114705

Page 1

Item ID: D4653-041

Revision ID:

Item Name: Vent Manifold Assembly

Start Date: 3/12/14 Start Qty: 6.00

Required Date: 3/12/14 Req'd Qty: 6.00

Reference:

Approvals:

Process Plan: V

Date: _____

Tooling: _____

Date: _____

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Accept

N900040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Run Start

NR1

Stop

NR2

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

D4653

REV A

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

6 FF 14-06-09

170

0.00

170

Small Fab

Memo

0.00

Small Fab

INSTALL FITTING ASSEMBLY WITH LUBE AS PER DWG

BATCH #: M118348

DAS

27

9-89

180

QC5- Inspect part completeness to step on W/O

0.00

180

QC

Memo

0.00

Quality Control

14/6/96 FF 14-06-096 _____

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Item ID: D4653-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Vent Manifold Assembly
Start Date: 3/12/14 Start Qty: 6.00 ***6*** Cust Item ID:
Required Date: 3/12/14 Req'd Qty: 6.00 ***6*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp | DAS |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|-----|
| 190 | Identify as per dwg & Stock Location <u>SE</u> | 0.00 | | | | | | | | |
| *190* | | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | | |
| Packaging | | | | | | | | | | |
| | | | | | | | | | | |
| 200 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | | |
| *200* | | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | | |
| Quality Control | | | | | | | | | | |

Handwritten notes: *PPP 117812*, *OK 14-6-9*, *MCJ 14-6-10*, *ME 14-6-9*

Picklist Print

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Work Order ID: 114705

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Parent Item: D4653-041

D4653-041

Parent Item Name: Vent Manifold Assembly

Start Date: 3/12/14

Required Date: 3/12/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 12.06.08 NEW ISSUE DD VERF:EC
12-09-20 REVISED ASSY JLM VERIFIED BY:DD

IPP REV B

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|------------------|--|--------------|----|--|--|-----|------|---------|-----------|---|--|--|--|
| D4653-3 | | Manufactured | No | | | 110 | Each | 24.0000 | 1 | 6 | | | |
| *D4653-3* | | | | | | | | | ** | | | | |
| Collar | | | | | | | | | | | | | |

Location Loc Qty Loc Code

GA 24
114704 24

| | | | | | | | | | | | | | |
|--------------------|--|--------------|----|--|--|-----|------|--------|-----------|----|--|--|--|
| D4653-045 | | Manufactured | No | | | 170 | Each | 8.0000 | 2 | 12 | | | |
| *D4653-045* | | | | | | | | | ** | | | | |
| Fitting Assembly | | | | | | | | | | | | | |

Location Loc Qty Loc Code

ST117 8
114665 8

FF 14-06-09

6

FF 14-06-09

12